



Franklin Electric

GENUINE OEM PARTS KITS & ASSEMBLIES



pioneerpump.com

 **PIONEER PUMP**



Restore pump operation faster and save money over ordering individual parts. Parts kits and replacement assemblies are packaged and built at the manufacturing facility using genuine OEM parts that you can trust to meet Pioneer Pump's exacting specifications and restore your pump's performance. Experience the convenience of a streamlined ordering process with parts kits that bundle individual components into a single part number for effortless ordering and tracking.

- Easier to order
- Operational Efficiency

- Faster deliveries
- Peace of Mind



VACUUM PUMP REBUILD KITS



Comprehensive factory-packaged sets of parts designed to streamline replacing the vacuum priming pump's internal components. This convenient solution comes in two forms - upper and lower - to guarantee that no excess parts are left over.

- The upper rebuild kit, **374000102**, services the suction actuator portion of the pump.
- The lower rebuild kit, **374000103**, is specifically tailored for the crankshaft and rotation pieces.

We recommend ordering both kits for a complete rebuild of the vacuum priming pump.

VACUUM PUMP ELASTOMER KIT

Rubber components wearing at a faster rate than their metallic counterparts is a given with any moving equipment, so why pay to replace serviceable parts? This kit combines all critical rubber components of the vacuum priming pump under one SKU, **374000201**, making it a cost-effective and streamlined option for sourcing the most requested vacuum pump replacement parts.



VACUUM PUMP ASSEMBLIES



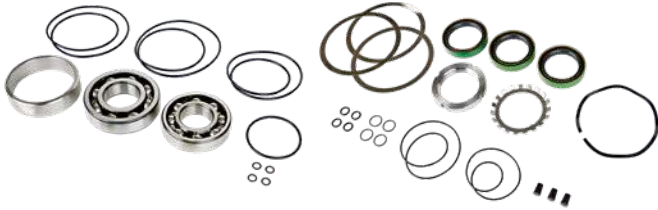
These factory-assembled, all-in-one units are the fastest recovery or maintenance option available when a system-critical pump needs to be back up and running as soon as possible. Assembled from brand-new OEM parts and pump housings to ensure uninterrupted priming system performance and longevity. Guaranteed fitment on all Pioneer Pumps with no retrofitting or modification.

MECHANICAL SEAL KIT

A single-part number solution packaging all the needed components to perform a mechanical seal replacement with genuine replacement parts, offering a more cost-effective option than ordering parts individually. Includes the mechanical seal, cassette seal, impeller key and shims, and a lock washer kit.



BEARING FRAME KIT



Whether it's service interval maintenance or an emergency repair, bearing frame kits encompass every part needed to complete any task that requires replacing the pump bearings, including new O-rings and cassette seals to prevent any post-maintenance leaks from developing.

LOCKING WASHER KIT

Locking Washer Kits provide a convenient solution for ensuring that you have all the necessary components whenever a repair or maintenance job involves removing the impeller, replacing the pump shaft, or installing a new mechanical seal. All kits include the impeller screw, impeller washer, and tong washer, and depending on the pump model may include a lock washer.



SHAFT ASSEMBLIES

Shaft assemblies eliminate the disassembly and reassembly stages of internal pump maintenance tasks, reducing the mean time to repair and allowing you to perform inspection and diagnosis once the pump is back to full operational capacity.

- **Loaded Shaft** – A great option to speed shaft replacement that does away with the need for specialty pressing equipment. Pre-assembled loaded shafts speed maintenance and repairs with pre-installed factory outboard and inboard bearings.
- **Rotation Assemblies** – The fastest and most convenient option to restore your pump's performance and operation and perfect for critical infrastructure or processing systems. Rotation assemblies are preassembled at Pioneer Pump's manufacturing facilities, comprising the main shaft, bearing frame and housing, mechanical seal, and impeller.



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Franklin Electric is a global leader in the manufacturing and distribution of products and systems focused on the movement and management of water. We offer pumps, motors, drives, and controls for use in a wide variety of agricultural, commercial, industrial, municipal, and residential applications.

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